











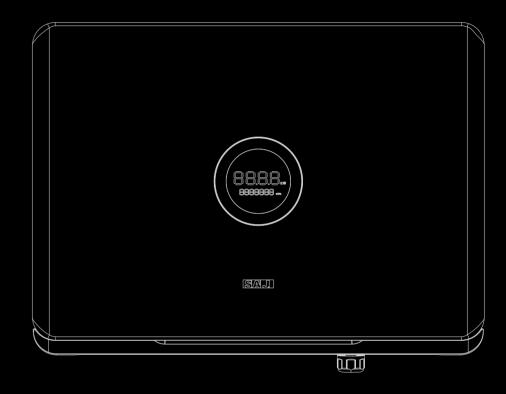






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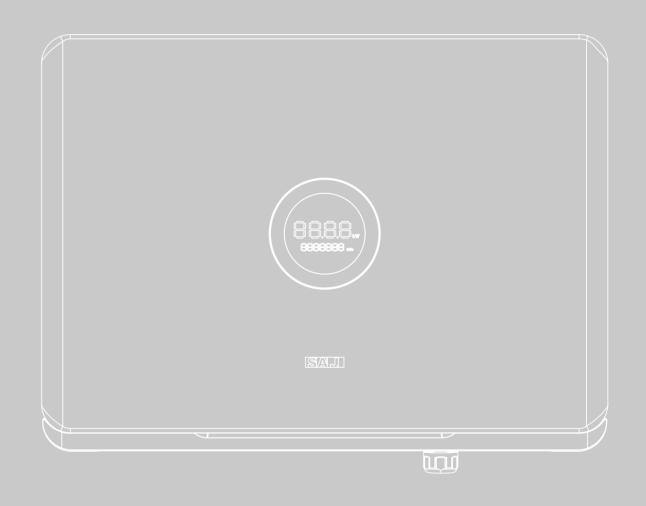




# R6 series

**ROOFTOP SOLAR INVERTER** user manual

R6-3~15K-T2















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# SAFETY



## 1.1 Scope of Application

This User Manual describes instructions and detailed procedures for installing, operating, maintaining, and troubleshooting of the following SAJ on-grid inverters:

R6-3K-T2, R6-4K-T2, R6-5K-T2, R6-6K-T2, R6-8K-T2, R6-10K-T2, R6-10K-T2-B, R6-12K-T2, R6-15K-T2

Please keep this manual all time available in case of emergency.

### 1.2 Safety

1.2.1 Safety Instructions



DANGER indicates a hazardous situation, which, if not avoided, will result in death or serious injury.



/ WARNING

· WARNING indicates a hazardous situation, which, if not avoided, can result in death or serious injury or moderate injury.



· CAUTION indicates a hazardous condition, which, if not avoided, can result in minor or moderate injury.



NOTICE indicates a situation that can result in potential damage, if not avoided.

#### 1.2.2 Explanations of Symbols

| Symbol  | Description   |  |
|---|---|--|
| 4   | Dangerous electrical voltage  This device is directly connected to public grid, thus all work to the inverter shall only be carried out by qualified personnel.   |  |
| 5min  | Danger to life due to high electrical voltage!  There might be residual currents in inverter because of large capacitors. Wait 5 minutes before you remove the front lid.   |  |
| <u> </u>  | Notice, danger! This is directly connected with electricity generators and public grid.   |  |
| <u>\$\sqrt{\sq}}\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}</u> | Danger of hot surface  The components inside the inverter will release a lot of heat during operation. Do not touch metal plate housing during operating.   |  |
|   | An error has occurred Please go to Chapter 6 "Troubleshooting" to remedy the error.   |  |
| X   | This device SHALL NOT be disposed of in residential waste Please go to Chapter 7 "Recycling and Disposal" for proper treatments.  |  |
| C€  | CE Mark With CE mark & the inverter fulfills the basic requirements of the Guideline Governing Low-Voltage and Electro-magnetic Compatibility.  |  |
| Cac   | CQC Mark The inverter complies with the safety instructions from China's Quality Center.  |  |
| ATTENTION!  Risk of electric shock! Only authorized personnel are allowed to do disassembly, modification or maintenance. Any resulting defect or damage (device/person) is not coverde by SAJ guaranty.  | No unauthorized perforations or modifications  Any unauthorized perforations or modifications are strictly forbidden, if any defect or damage (device/person) occurred, SAJ shall not take any responsibility for it. |  |

#### 1.2.3 Safety Instructions



- There is possibility of dying due to electrical shock and high voltage.
- Do not touch the operating component of the inverter; it might result in burning or death.
- · To prevent risk of electric shock during installation and maintenance, please make sure that all AC and DC terminals are plugged out.
- Do not touch the surface of the inverter while the housing is wet, otherwise, it might cause electrical shock.
- · Do not stay close to the inverter while there are severe weather conditions including storm, lighting, etc.
- Before opening the housing, the SAJ inverter must be disconnected from the grid and PV generator; you must wait for at least five minutes to let the energy storage capacitors completely discharged after disconnecting from power source.



**!** WARNING

· The installation, service, recycling and disposal of the inverters must be performed by qualified personnel only in compliance with national and local standards and regulations.

· Any unauthorized actions including modification of product functionality of any form may cause lethal hazard to the operator, third parties, the units or their property. SAJ is not responsible for the loss and these warranty claims.

The SAJ inverter must only be operated with PV generator. Do not connect any other source of energy to the SAJ inverter. Be sure that the PV generator and inverter are well grounded in order to protect properties and persons.



- The solar inverter will become hot during operation. Please do not touch the heat sink or peripheral surface during or shortly after operation.
- Risk of damage due to improper modifications.



- · The solar inverter is designed to feed AC power directly to the public utility power grid; do not connect AC output of the inverter to any private AC equipment.

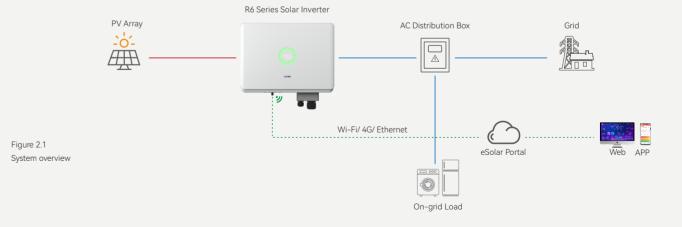
## PRODUCT overview



#### R6 series

R6-3~15K-T2 products are grid-tied three phase inverters without transformers, and the inverters are important components of grid-tied solar power systems.

The R6 inverter converts the DC generated by solar panels into AC which is in accordance with the requirements of public grid and send the AC into the grid, Figure 2.1 shows the structural diagram of the typical application system.

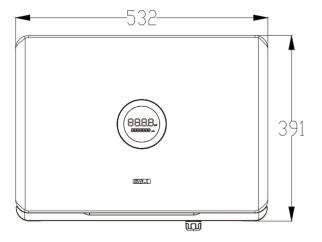


## 2.1 Specification for Product Model

$$\frac{R6}{1} - \frac{XK}{2} - \frac{TX - B}{3}$$

- ① R6 represents for product name.
- ② XK represents rated power XkW of inverter, for example 4K means 4kW.
- ③ T means three phase; X represents the inverter has the function of X MPP trackers.
- ④ B indicates this model is ONLY applicable to Belgium.

## 2.2 Appearance







### 2.3 Datasheet

#### R6-3K/4K/5K/6K-T2

| Model                                 | R6-3K-T2  | R6-4K-T2          | R6-5K-T2 | R6-6K-T2 |
|---------------------------------------|---|-------------------|----------|----------|
| Input (DC)                            |   |                   |          |          |
| Max. PV Array Power [Wp]@STC          | 4500  | 6000              | 7500     | 9000     |
| Max. Input Voltage [V]                |   | 1100              |          |          |
| MPP Voltage Range [V]                 |   | 160-950           | )        |          |
| Nominal Input Voltage [V]             |   | 600               |          |          |
| Start-up Voltage [V]                  |   | 180               |          |          |
| Min. Input Voltage[V]                 |   | 150               |          |          |
| Max. Input Current [A]                |   | 16/16             |          |          |
| Max. Short-Circuit Current[A]         |   | 19.2/19.2         | 2        |          |
| Number of MPP Trackers                |   | 2                 |          |          |
| Number of Strings per MPP Tracker     |   | 1/1               |          |          |
| Output (AC)                           |   |                   |          |          |
| Rated AC Output Power [W]             | 3000  | 4000              | 5000     | 6000     |
| Max. Apparent Power [VA]              | 3300  | 4400              | 5500     | 6600     |
| Rated AC Output Current [A]@230Vac    | 4.4   | 5.8               | 7.3      | 8.7      |
| Max. AC Output Current [A]            | 5.0   | 6.7               | 8.4      | 10.0     |
| Nominal AC Voltage/ Range [V]         | 3L+N+PE, 220/380, 230/400, 240/415; 180-280/312-485 |                   |          |          |
| Nominal AC Grid Frequency/ Range [Hz] | 50, 60/45-55, 55-65                                 |                   |          |          |
| Total Distortion Harmonic [THDi]      | < 3%  |                   |          |          |
| Power Factor                          |   | 0.8 leading ~ 0.8 | lagging  |          |
| Feed-in Phases/AC Connection Phases   |   | 3/3               |          |          |
| Efficiency                            |   |                   |          |          |
| Max. Efficiency                       | 98.2%   | 98.5%             | 98.5%    | 98.5%    |
| Euro Efficiency                       | 97.8%   | 98.2%             | 98.2%    | 98.2%    |
| Protection                            |   |                   |          |          |
| Overvoltage Protection                |   | Integrate         | d        |          |
| DC Insulation Rsistance Detection     | Integrated  |                   |          |          |
| DCI monitoring                        |   | Integrate         | d        |          |
| GFCI monitoring                       |   | Integrate         | d        |          |
| Grid monitoring                       |   | Integrate         | d        |          |
| AC Short Circuit Current Protection   | Integrated  |                   |          |          |
| AC Grounding Detection                | Integrated  |                   |          |          |

| Model                       | R6-3K-T2                                   | R6-4K-T2       | R6-5K-T2  | R6-6K-T2 |
|-----------------------------|--|----------------|---|----------|
| DC surge protection         |  | Integrated     |   |          |
| AC surge protection         |  | Integrated     |   |          |
| Overheating protection      |  | Inte           | grated  |          |
| Anti-islanding Protection   |  | ,              | AFD   |          |
| AFCI Protection             |  | Ор             | tional  |          |
| Interface                   |  |                |   |          |
| AC Connection               |  | Plug-in        | connector   |          |
| DC Connection               |  | M              | C4/H4   |          |
| Display                     |  | LEI            | D+APP   |          |
| Communication Port          |  | RS232(USB)+R   | S485(RJ45)+DRM  |          |
| Communication Mode          |  | Wi-Fi/Ethern   | et/4G(Optional)   |          |
| Load Monitoring             |  | 24/7 (         | Optional)   |          |
| General Data                |  |                |   |          |
| Topology                    |  | Non-isolated   |   |          |
| Consumption at Night [W]    | <1   |                |   |          |
| Operating Temperature Range | -40°C ~ +60°C (45°C to 60°C with derating) |                |   |          |
| Cooling Method              |  | Natural        | Convection  |          |
| Ambient Humidity            |  | 0% ~ 100% n    | on-condensing   |          |
| Max. Operating Altitude [m] |  | 4000m (>3000i  | n power derating)   |          |
| Noise [dBA]                 |  |                | <35   |          |
| Ingress Protection          |  | I              | P65   |          |
| Mounting                    |  | Wall N         | 1ounting  |          |
| Dimensions [H*W*D] [mm]     |  | 391*           | 532*190   |          |
| Weight [kg]                 |  |                | 15  |          |
| Warranty [Year]             |  | 5(Standard)/10 | 0/15/20(Optional)   |          |
| Certifications              |  |                | EN50549, C10/11, IEC62116,<br>CEI 0-16, CEI O-021, AS4777 |          |
|                             | NBR 16150 VDE-AR-N 4015, VDE 0126-1-1      |                |   |          |

#### R6-8K/10K/12K/15K-T2-B

| Model                                 | R6-8K-T2  | R6-10K-T2 | R6-10K-T2-B | R6-12K-T2 | R6-15K-T2 |
|---------------------------------------|---|-----------|-------------|-----------|-----------|
| Max. PV Array Power [Wp]@STC          | 12000   | 15000     | 15000       | 18000     | 22500     |
| Max. Input Voltage [V]                | 12000   | 13000     | 1100        | 10000     | 22300     |
| MPP Voltage Range [V]                 |   |           | 160-950     |           |           |
| Nominal Input Voltage [V]             |   |           | 600         |           |           |
| Start-up Voltage [V]                  |   |           | 180         |           |           |
| Min. Input Voltage[V]                 |   |           | 150         |           |           |
| Max. Input Current [A]                |   |           | 16/16       |           |           |
| Max. Short-Circuit Current[A]         |   |           | 19.2/19.2   |           |           |
| Number of MPP Trackers                |   |           | 2           |           |           |
| Number of Strings per MPP Tracker     |   |           | 1/1         |           |           |
| 3 1                                   |   |           |             |           |           |
| Rated AC Output Power [W]             | 8000  | 10000     | 10000       | 12000     | 15000     |
| Max. Apparent Power [VA]              | 8800  | 11000     | 10000       | 13200     | 15000     |
| Rated AC Output Current [A]@230Vac    | 11.6  | 14.5      | 14.5        | 17.4      | 21.8      |
| Max. AC Output Current [A]            | 13.4  | 16.7      | 15.2        | 20.0      | 22.8      |
| Nominal AC Voltage/ Range [V]         | 3L+N+PE, 220/380, 230/400, 240/415; 180-280/312-485 |           |             |           |           |
| Nominal AC Grid Frequency/ Range [Hz] | 50, 60/45-55, 55-65                                 |           |             |           |           |
| Total Distortion Harmonic [THDi]      | < 3%  |           |             |           |           |
| Power Factor                          | 0.8 leading ~ 0.8 lagging                           |           |             |           |           |
| Feed-in Phases/AC Connection Phases   |   |           | 3/3         |           |           |
|                                       |   |           |             |           |           |
| Max. Efficiency                       | 98.6%   | 98.6%     | 98.6%       | 98.6%     | 98.6%     |
| Euro Efficiency                       | 97.3%   | 98.3%     | 98.3%       | 98.4%     | 98.4%     |
| Overvoltage Protection                |   |           | Integrated  |           |           |
| DC Insulation Rsistance Detection     |   |           | Integrated  |           |           |
| DCI monitoring                        | Integrated  |           |             |           |           |
| GFCI monitoring                       | Integrated  |           |             |           |           |
| Grid monitoring                       |   |           | Integrated  |           |           |
| AC Short Circuit Current Protection   | Integrated  |           |             |           |           |
| AC Grounding Detection                | Integrated  |           |             |           |           |

| Model                       | R6-8K-T2  | R6-10K-T2 | R6-10K-T2-B            | R6-12K-T2 | R6-15K-T2 |
|-----------------------------|---|-----------|------------------------|-----------|-----------|
| DC surge protection         | Integrated  |           |                        |           |           |
| AC surge protection         |   |           | Integrated             |           |           |
| Overheating protection      |   |           | Integrated             |           |           |
| Anti-islanding Protection   |   |           | AFD                    |           |           |
| AFCI Protection             |   |           | Optional               |           |           |
| Interface                   |   |           |                        |           |           |
| AC Connection               |   |           | Plug-in connector      |           |           |
| DC Connection               |   |           | MC4/H4                 |           |           |
| Display                     |   |           | LED+APP                |           |           |
| Communication Port          |   | RS23      | 2(USB)+RS485(RJ45)+    | DRM       |           |
| Communication Mode          |   | Wi        | -Fi/Ethernet/4G(Option | nal)      |           |
| Load Monitoring             |   |           | 24/7 (Optional)        |           |           |
| General Data                |   |           |                        |           |           |
| Topology                    | Non-isolated  |           |                        |           |           |
| Consumption at Night [W]    | <1  |           |                        |           |           |
| Operating Temperature Range | -40°C ~ +60°C (45°C to 60°C with derating)  |           |                        |           |           |
| Cooling Method              |   |           | Natural Convection     |           |           |
| Ambient Humidity            |   | 0%        | ~ 100% non-condens     | ing       |           |
| Max. Operating Altitude [m] |   | 4000      | m (>3000m power der    | ating)    |           |
| Noise [dBA]                 |   |           | <35                    |           |           |
| Ingress Protection          |   |           | IP65                   |           |           |
| Mounting                    |   |           | Wall Mounting          |           |           |
| Dimensions [H*W*D] [mm]     |   |           | 391*532*190            |           |           |
| Weight [kg]                 |   |           | 15                     |           |           |
| Warranty [Year]             |   | 5(Sta     | ındard)/10/15/20(Opti  | onal)     |           |
|                             | EN62109-1/2, EN61000-6-1/2/3/4, EN50438, EN50549, C10/11, IEC62116, IEC61727, Rd1699, |           |                        |           |           |
| Certifications              | RD413, UNE 206006, UNE 206007, NTS, CEI 0-16, CEI O-021, AS4777.2, NBR16149,          |           |                        |           |           |
|                             | NBR 16150 VDE-AR-N 4015, VDE 0126-1-1   |           |                        |           |           |

# INSTALLATION



## 3.1 Safety Instructions



Dangerous to life due to potential fire or electricity shock.

Do not install the inverter near any inflammable or explosive items.

· This inverter will be directly connected with HIGH VOLTAGE power generation device; the installation must be perfor med by qualified personnel only in compliance with national and local standards and regulations.



NOTICE

This equipment meets the pollution degree III.

Inappropriate or the harmonized installation environment may jeopardize the life span of the inverter.

Installation directly exposed under intensive sunlight is not recommended.

The installation site must be well ventilated.

### 3.2 Pre-installation Check

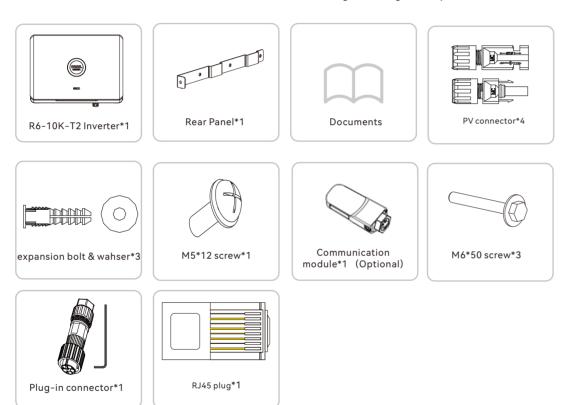
#### 3.2.1

#### Check the Package

Although SAJ's inverters have thoroughly tested and checked before delivery, it is uncertain that the inverters may suffer damages during transportation. Please check the package for any obvious signs of damage, and if such evidence is present, do not open the package and contact your dealer as soon as possible

#### 3.2.2 Scope of Delivery

#### Please contact after sales if there is missing or damaged components.



The documents include the user manual, quick installation guide and packaging list.

## 3.3 Determine the installation method and position

(1) The equipment employs natural convection cooling, and it can be installed indoor or outdoor.

(2)Mount vertically or tilted backwards by max. 15°. Never install the inverter tilted forwards, sideways, horizontally or upside down.

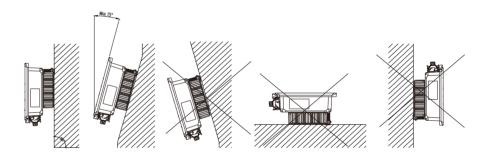


Figure 3.1 Mounting Method

(3)Considering convenience for maintenance, please install the equipment at eye level.

(4) When mounting the inverter, please consider the solidity of wall for inverter, including accessories, make sure the wall has enough strength to hold the screws and bear the weight of products. Please ensure the mounting bracket mounted tightly.

Ensure air circulation at the installation point. If several units are installed in the same area, the installation clearance requirements as shown in Figure 3.2 should be followed in order to provide suitable air circulation conditions for the unit.

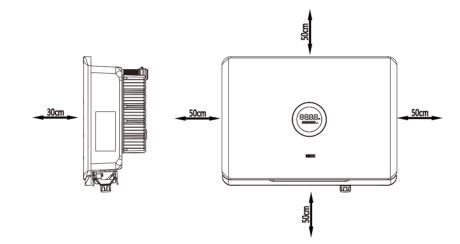


Figure 3.2

R6-3K/4K/5K/6K/8K/10K/12K/15K-T2-B Mounting Clearance

## 3.4 Mounting Procedure

#### (1) The mounting position should be marked as below.

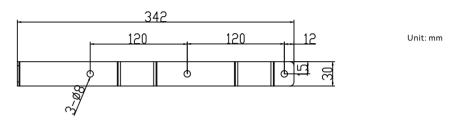


Figure 3.3 R6-3K/4K/5K/6K/8K/10K/12K/15K-T2-B Hanging plate size

#### (2) Drill holes and fix screw fixing seat

Follow the given guides, drill 3 holes in the wall (in conformity with position marked in Figure 3.4), and then place expansion tubes in the holes using a rubber mallet.

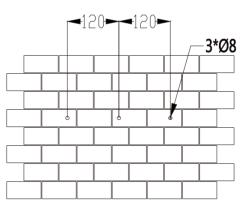
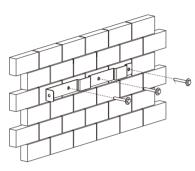


Figure 3.4 R6-3K/4K/5K/6K/8K/10K/12K/15K-T2-B Drilling holes position

#### (3) Fix screw and hanging plate

Fix the hanging plate in the installation position with M6\*50mm hexagon screw as shown in Figure 3.5.

Unit: mm





#### (4) Mount the inverter

Carefully mount the inverter to the mounting bracket. Make sure that the rear part of the equipment is closely mounted to the mounting bracket.

Then fix the inverter and hanging plate with M5\*12mm external hexagon screw.

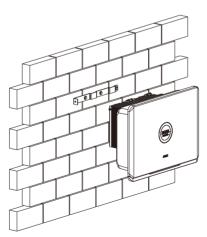


Figure 3.6 Mounting inverter

Figure 3.5 Securing the plate

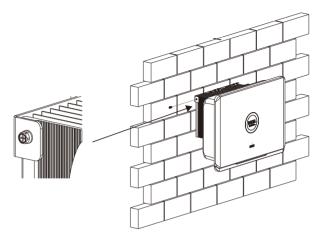


Figure 3.7 Securing the screws

# ELECTRICAL



## 4.1 Safety Instruction

Electrical connection must only be operated on by professional technicians. Please keep in mind that the inverter is a bi-power supply equipment. Before connection, necessary protective equipment must be employed by technicians including insulating gloves, insulating shoes and safety helmet.



DANGER

Dangerous to life due to potential fire or electricity shock.

When power-on, the equipment should in conformity with national rules and regulations.

The direct connection between the inverter and high voltage power systems must be operated by qualified technicians in accordance with local and national power grid standards and regulations.

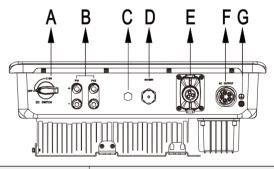
The PV arrays will produce lethal high voltage when exposed to sunlight.



Electrical connection should in conformity with proper stipulations, such as stipulations for cross-sectional area of conductors, fuse and ground protection.

The overvoltage category on DC input port is , on AC output port is

## 4.2 Specifications for **Electrical Interface**



| Code | Name                            |
|------|---------------------------------|
| A    | DC Switch                       |
| В    | DC Input                        |
| С    | Relief Valve                    |
| D    | RS232 Communication (Wi-Fi/ 4G) |
| Е    | RS485 Communication+ DRM        |
| F    | AC Output                       |
| G    | Grounding port                  |

Interface specification

# 4.3 AC side electrical connection

Please install a 4P circuit breaker to ensure the inverter is able to disconnect from grid safely. The inverter is integrated with a RCMU, however, an external RCD is needed to protect the system from tripping, either type A or type AC RCD is compatible with the inverter. The integrated leakage current detector of inverter is able to detect the real time external current leakage. When a leakage current detected exceeds the limitation the inverter will be disconnected from grid quickly, if an external leakage current device is connected, the action current should be 300mA or higher.

Table 4.2

Ac circuit breaker specifications are recommended

| Туре              | AC circuit breaker specifications |
|-------------------|-----------------------------------|
| R6-3K/4K/5K/6K-T2 | 16A                               |
| R6-8K/10K-T2      | 20A                               |
| R6-12K/15K-T2     | 32A                               |

Table 4.3
Recommended AC cable specification

| Time                             | Cross-sectional area of cables (mm²) |                   |  |
|----------------------------------|--------------------------------------|-------------------|--|
| Туре                             | Scope                                | Recommended value |  |
| R6-3K/4K/5K/6K/8K/10K/12K/15K-T2 | 6.0-10.0                             | 6.0               |  |

If the grid-connection distance is too far, please select AC cable with larger diameter as per the actual condition.

(1) For the grounding protection of the inverter, insert the M5\*12mm outer hexagon screw clockwise through the OT terminal of the GND cable into the grounding port of the inverter shell, and tighten the screw.

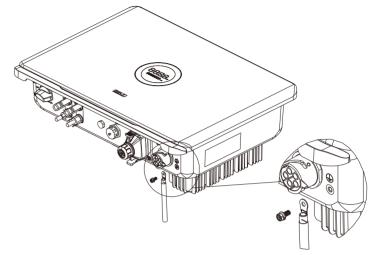


Figure 4.2 Inverter ground protection

Figure 4.3

AC Cable Connection

Note: Recommended conductor cross-sectional area of additional grounding cable is 6-10mm<sup>2</sup>.

(2) Take the outdoor five-core cable, peel off 50mm of the outer skin, and expose 10mm of the single-strand core. Then pass the AC wire through the AC waterproof sheath.



(3) When connecting cables, the AC cables should be tightened and fixed with a hex wrench according to the wiring labels L1, L2, L3, N and PE .



Figure 4.4 Connect AC cables to AC connectors

(4) After checking the wiring, tighten the waterproof gland of AC connector respectively.



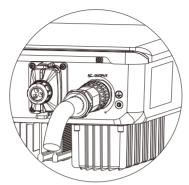


Figure 4.5 AC connector installation

#### 4.4

#### **DC Side Connection**

Table 4.4

Recommended specifications of DC cables

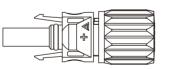
Figure 4.6
Positive connector

WARNING

Make sure the PV array is well insulated to ground before connecting it to the inverter.

| Cross-sectional are | ea of cables (mm²) | Outside diameter of the cables (mm) |
|---------------------|--------------------|-------------------------------------|
| Scope               | Recommended value  | Outside diameter of the cables (mm) |
| 4.0~6.0             | 4.0                | 4.2~5.3                             |

DC connector is made up of one positive connector and one negative connector



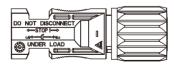


Figure 4.7 Negative connector

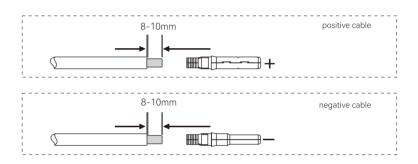


Please place the connector separately after unpacking in order to avoid confusion for connection of cables.
 Please connect the positive connector to the positive side of the solar panels, and connect the negative connector to the negative side of the solar side. Be sure to connect them in right position.

#### **Connecting Procedures:**

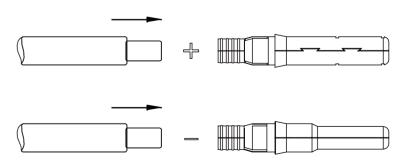
- 1. Loosen the lock screws on positive and negative connector.
- 2. Strip the insulation of the positive and negative cables with 8-10mm length.





3. Assembly the positive and negative cables with corresponding crimping pliers.

Figure 4.9
Inserting cables to lock screws



4.Insert the positive and negative cable into positive and negative connector. Gently pull the cables backward to ensure firm connection.

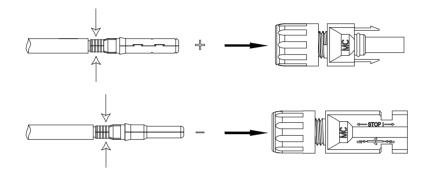


Figure 4.10
Inserting crimped cables to connectors

Figure 4.11

Securing the connectors

5. Fasten the lock screws on positive and negative connectors.

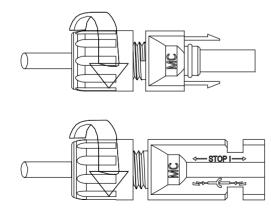


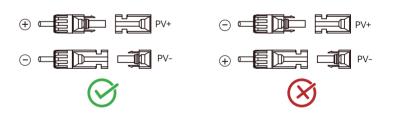
Figure 4.12 DC switch





7.Connect the positive and negative connectors into positive and negative DC input terminals of the inverter, a "click" should be heard or felt when the contact cable assembly is seated correctly.

Figure 4.13 Plug in PV connectors





- $\cdot$  Before insert the connector into DC input terminal of the inverter, please make sure that the DC switch of the inverter is OFF.
- · Please use the original terminal to install.

## 4.5 Communication Connection

Figure 4.9 RS485 pin

Table 4.6 RS485 pin port definition

Figure 4.10 RS232 pin

Table 4.5

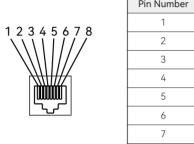
USB pin port definition

Figure 4.11 DRM pin Table 4.6

Demand Response Modes (DRM)

1234

R6 inverter is standardly equipped with a RS485 interface, a DRM interface and a RS232 interface



| Pin Number | Description | Effect                                 |
|------------|-------------|--|
| 1          | NC          |  |
| 2          | NC          |  |
| 3          | NC          |  |
| 4          | NC          |  |
| 5          | NC          |  |
| 6          | NC          |  |
| 7          | RS485-A     | Transmission RS485 differential signal |
| 8          | RS485-B     | Transmission RS485 differential signal |
|            |             |  |

|          | Pin Number | Description | Effect       |
|----------|------------|-------------|--------------|
|          | 1          | +5V         | Power supply |
| <i>.</i> | 2          | RS-232 TX   | Send data    |
| ) )      | 3          | RS-232 RX   | Receive data |
| )        | 4          | GND         | Ground wire  |
|          |            |             |              |

To comply with Australian and New Zealand safety requirements, the DRMs terminals should be connected. DRM0 is supported. A RJ45 plug is being used as the inverter DRED connection.

| Pin NO. | Name     |
|---------|----------|
| 1       | NC       |
| 2       | NC       |
| 3       | NC       |
| 4       | NC       |
| 5       | REF GEN  |
| 6       | COM LOAD |
| 7       | NC       |
| 8       | NC       |

Table 4.7 DRM0 mode

Figure 4.12 RJ45 plug

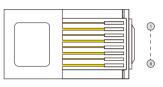
Figure 4.13

Inserting cables

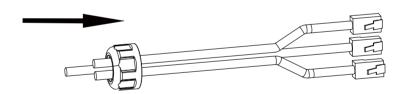
| Mode | Corresponding pins | Requirement                     |
|------|--------------------|---------------------------------|
| DRM0 | 5 & 6              | The inverter is on standby mode |

Proceed as follow to connect the RS485 cables to the inverter

1.(Optional) The RS485 cable is prepared by user. It is recommended to strip the RS485 cable and Ethernet wire insulation. Insert the stripped Ethernet wires in correct order into the RJ45 plug (please refer to fig 5.14 and table 5.5 for order) and crimp it with a crimper.



2.Insert the cable through the sealing nut of cable gland



3.Install the rubber seal onto cables

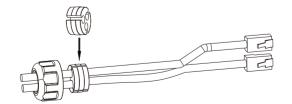
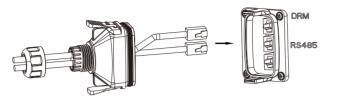


Figure 4.14 Inserting rubber seal

4.Insert the RJ45 cables into the corresponding ports



5.Secure the cable gland by rotating sealing nut and plug the cable gland to communication port of inverter

Installing communication module

Figure 4.15

Figure 4.16 Inserting RJ45 cables

Figure 4.17

Inserting RJ45 cables

Plug in the communication module to 4G/WIFI port and secure the module by rotating the nut.

- 1. USB interface could be externally connected with eSolar AlO3 module, for operation in details please refer to eSolar AlO3 module Quick Installation Guide in https://www.sajelectric.com/.
- 2. USB interface could be externally connected with eSolar 4G module, for operation in details please refer to eSolar 4G module Quick Installation Guide in https://www.sajelectric.com/.
- 3. USB interface could be externally connected with eSolar WiFi module, for operation in details please refer to eSolar WiFi module Quick Installation Guide in https://www.saj-electric.com/.

## 4.6 Start up and Shut down Inverter

4.6.1

Start Up the Inverter

- 1. Follow the installation standard from previous chapter strictly to connect the photovoltaic panels and AC power grid to inverter.
- 2. Using multimeter to check whether AC side and DC side voltage have met the inverter start voltage.
- 3. Turn ON DC switch (if applicable), LED indicators will be lit up.

power automatically.

4. Select country grid code through the APP (See Chapter 5 Monitoring Operations) , please contact your local grid operator for which region to select. Inverter will be in self-testing , if inverter has met all the grid connecting condition, inverter will connect to grid and generate

4.6.2

Shut Down the Inverter

- 1. Automatically shut down, when the solar light intensity is not strong enough during sunrise and sunset or the output voltage of photovoltaic system is less than the minimum input power of inverter, inverter will shut down automatically.
- 2. Shut down manually, disconnect AC side circuit breaker first, if multiple inverters are connected, disconnect the minor circuit breaker prior to disconnection of main circuit breaker. Disconnect the DC switch after inverter has reported grid connection lost alarm.

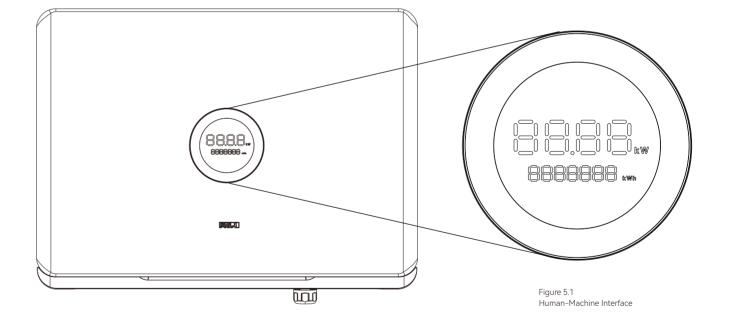
4.7 AFCI (Optional)

The inverter is equipped with arc-fault circuit interrupter (AFCI). With AFCI protection, when there is an arc signal on the DC side due to aging of the cable or loose contact, R6 series can quickly detect and cut off the power to prevent fire, making the PV system run more safely.

# **DEBUGGING**instructions



## 5.1 Introduction to man-machine Interface



| Display     | St         | atus           | Description  |
|-------------|------------|----------------|--|
|             | 0          | Solid Green    | The inverter is in normal on-grid state                |
|             |            | Breathing Mode | The inverter is in the initialization or waiting state |
| Ring Light  | <b>C</b>   | Solid Red      | An error occurs  |
|             | 0          | Breathing Mode | Software is upgrading in the inverter                  |
|             | 0          | OFF            | Power off  |
| LED Panel 1 | 8888./6036 |                | Current power (kW) / Error code                        |
| LED Panel 2 | 888888 w.  |                | Total yield (kWh)                                      |

Talbe 5.1 Interface description

# 5.2MonitoringOperation

- R6 series products could be monitored through eSolar APP.
- This equipment is standardly equipped with a USB interface which could transfer AlO3/4G module and Wi-Fi module to monitor running state of the equipment.

## 5.2.1 APP Introduction

eSAJ could achieve communication with the equipment via Bluetooth, Cellular network and Wi-Fi and it is an APP for nearby and remote monitoring.

Download eSAJ Home APP

iOS system: search for "eSAJ Home" in App Store and download this App..

Android system: search for "eSAJ Home" in Google play and download this App.

Account---Please use the installer account to login.

#### 5.2.2 Local connection

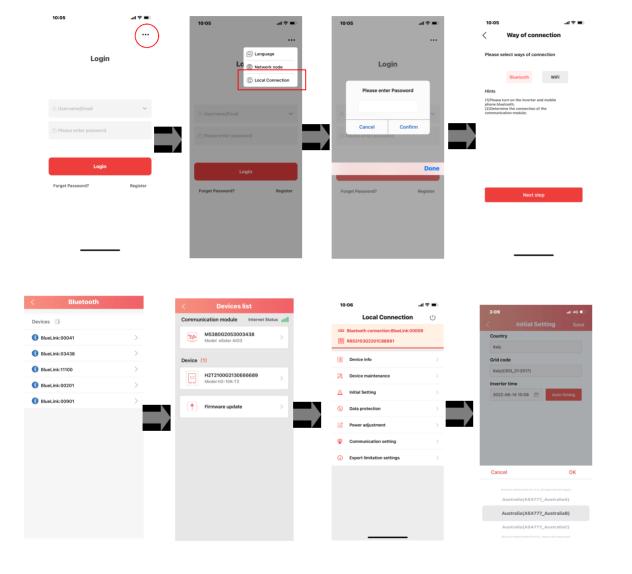
#### Bluetooth connection

After installing the eSolar AlO3/4G/WiFi module, the mobile phone could be directly connected with the inverter via Bluetooth.

- Step 1: Open eSAJ APP and click on the dot icon on the top right corner
- Step 2: Select "Local Connection"
- Step 3: Enter password "123456"
- Step 4: Click on "Bluetooth" and activate the Bluetooth function on your phone, then click on

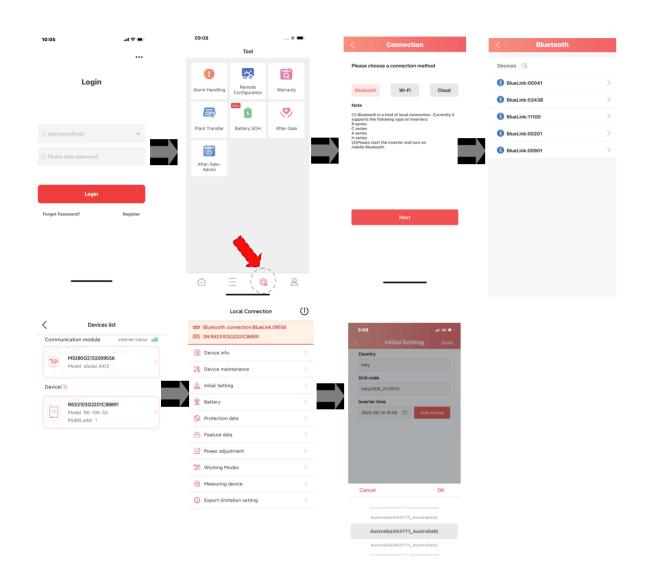
"Next"

- Step 5: Choose your inverter according to your inverter SN's tail numbers
- Step 6: Click on the inverter to enter inverter setting
- Step 7: Select the corresponding country and grid code for



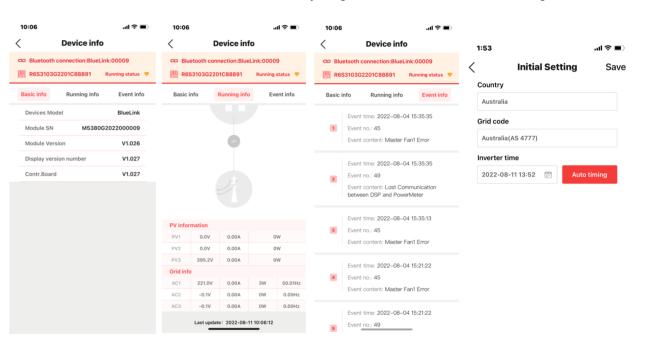
5.2.3 Account Login

- Step 1: Log in to eSAJ Home, if you do not have an account, please register first.
- Step 2: Go to the "Tool" interface and select "Remote Configuration"
- Step 3: Click on "Bluetooth" and activate the Bluetooth function on your phone, then click on "Next"
- Step 4: Choose your inverter according to your inverter SN's tail numbers
- Step 5: Click on the inverter to enter inverter setting
- Step 6: Select the corresponding country and grid code for



5.2.4 Inverter Setting Review

After commissioning, the device info including device basic info, running info and event info can be viewed. Country and grid code can be viewed from initial setting.



#### 5.2.5 Remote Monitoring

Connect the internet via the eSolar/4G/WiFi module, and upload the inverter data onto the server and customers could monitor running information of the inverter remotely via the eSolar Web Portal or their mobile customer terminals.

5.3 Export Limit Setting

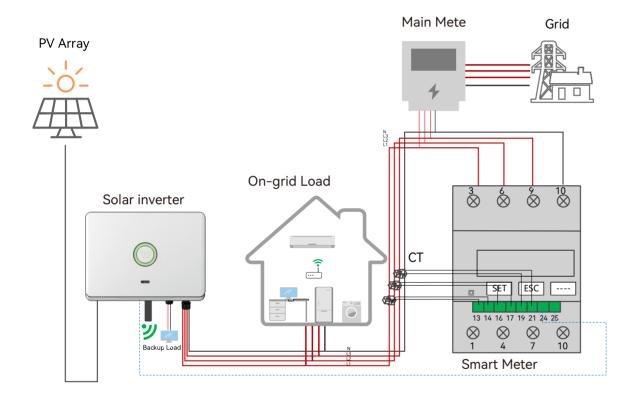
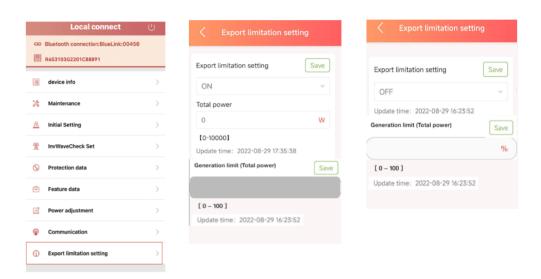


Figure 5.4
Export limit wiring schematic

5.3.1 APP Setting

Enter the main page of local connection and click on Export limitation setting, enter the password "201561".

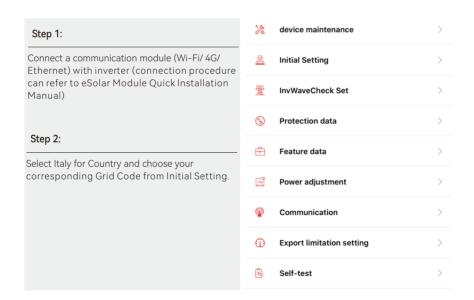


There are two methods to control the export limit, the two methods are alternative to each other. Method1: Export limitation setting is to control the export electricity to the grid. Method 2: Generation limit is to control the electricity generated by the inverter.

### 5.4 Self-test

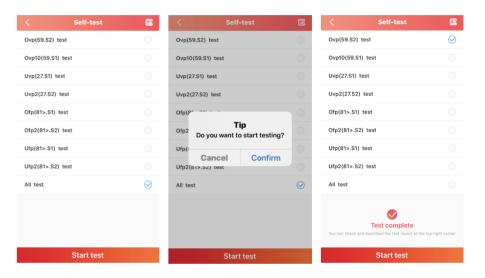
(For Italy)

Italian Standard CEI0-21 requires a self-test function for all inverter that connected to utility grid. During the self-testing time, inverter will check the reaction time for over frequency, under frequency, overvoltage and undervoltage. This self-test is to ensure the inverter is able to disconnect from grid when required. If the self-test fails, the inverter will not able to feed into the grid.



#### Step 3:Start Self-test

You can choose self-test item required. Individual self-test time is approx. 5 minutes. All self-test time is approx. 40 minutes. After the self-test is completed, you can save the test report. If self-test is failed, please contact with SAJ or your inverter supplier.

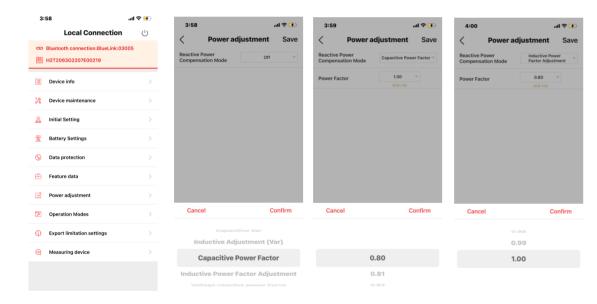


## 5.5 Setting Reactive Power Control

(For Australia)

#### 5.5.1 Setup Fixed Power Factor Mode & Fixed Reactive Power Mode

#### Fixed Power Factor Mode



Step 1: Select Power Adjustment and enter password "201561".

Step 2: Select Capacitive Power Factor or Inductive Power Factor according to your local grid regulation. The power factor range is from 0.8 leading  $\sim 0.8$  lagging.

#### Fixed Reactive Power Mode



Step 1: Select Inductive Adjustment Var or Capacitive Var according to your local grid regulation. The power range is from -60%Pn 60%Pn.

# 5.5.2 Setup V-Watt and Volt-Var mode

This inverter complies with AS/NZS 4777. 2020 for power quality response modes. The inverter satisfies different regions of DNSPs' grid connection rules requirements for voltwatt and volt-var Settings. e.g.: AS4777 series setting as below Fig 5.5&5.6.

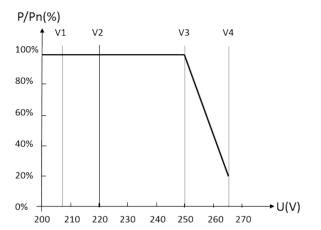


Figure 5.5
Curve for a Volt-Watt response mode (AS4777 Series)

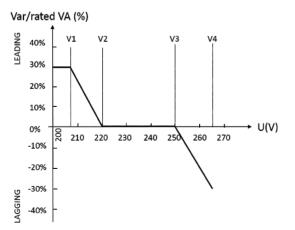


Figure 5.6 Curve for a Volt-Var control mode (AS4777 Series)

#### Setting procedure:

- 1.AS4777 grid compliance has been set during production, please select corresponding grid compliance according to state regulation during installation. You can choose a state regulation compliance with your local grid via eSAJ Home.
- 2. Log in to eSAJ Home, click "Local Connection", for connection procedure please refer to chapter 5.2.2 Nearby monitoring.
- 3. Click "V-Watt/V-Var" to enter DNSPs settings, choose a suitable state regulation from the drop down list.

|                           | Û | < Initial S           | Setting Save    |        | 7_AustraliaA |
|---------------------------|---|-----------------------|-----------------|--------|--------------|
| Wifi connection:Inverter  |   | Country               |                 | V-Watt | Enabled      |
| R6S3103G2201C88891        |   | Australia             |                 | V1     | 207 V        |
|                           |   | Grid code             |                 | V2     | 220 V        |
| 9/                        |   | Australia (AS4777_Aus | straliaB)       |        |              |
| X Device maintenance      |   | Inverter time         | _               | V3     | 253 V        |
| 🚊 Initial Setting         |   | 2021-12-06 15:03      | Auto timing     | V4     | 260 V        |
| Over-volrage Derating     |   |                       |                 | %P1    | 100%         |
| Protection data           |   |                       |                 | %P2    | 100%         |
| (§) Protection data       |   |                       |                 | %P3    | 100%         |
| Feature data              |   |                       |                 | %P4    | 20%          |
| Power adjustment          |   |                       |                 | AP4    |              |
| Fower adjustment          |   | Cancel                | Confirm         | V-Var  | Enabled      |
| Communication setting     |   |                       |                 | V1     | 207 V        |
| DRM Setting               |   | Australia (AS47       | 777_AustraliaB) | V2     | 220 V        |
| ☑ V-Watt/V-Var            |   | Australia(AS47        | 777_AustraliaC) | V3     | 240 V        |
| _                         |   | Australia(AS47)       | 77_NewZealand)  | V4     | 258 V        |
| Export limitation setting |   |                       |                 | %VAR1  | 44% Leading  |

# Fault Code & Troubleshooting



### Troubleshooting

| Code | Fault Information             |
|------|-------------------------------|
| 1    | Master Relay Error            |
| 2    | Master EEPROM Error           |
| 3    | Master Temperature High Error |
| 4    | Master Temperature Low Error  |
| 5    | Lost Communication M<->S      |
| 6    | GFCI Device Error             |
| 7    | DCI Device Error              |
| 8    | Current Sensor Error          |
| 9    | Master Phase1 Voltage High    |
| 10   | Master Phase1 Voltage Low     |
| 11   | Master Phase2 Voltage High    |
| 12   | Master Phase2 Voltage Low     |
| 13   | Master Phase3 Voltage High    |
| 14   | Master Phase3 Voltage Lo w    |
| 15   | Grid Voltage 10Min High       |
| 16   | OffGrid Output Voltage Low    |
| 17   | OffGrid Output Short Circuit  |
| 18   | Master Grid Frequency High    |
| 19   | Master Grid Frequency Low     |
| 21   | Phase1 DCV High               |
| 22   | Phase2 DCV High               |
| 23   | Phase3 DCV High               |
| 24   | Master No Grid Error          |
| 27   | GFCI Error                    |
| 28   | Phase1 DCI Error              |
| 29   | Phase2 DCI Error              |
| 30   | Phase3 DCI Error              |
| 31   | ISO Error                     |
| 32   | Bus Voltage Balance Error     |
| 33   | Master Bus Voltage High       |
| 34   | Master Bus Voltage Low        |
| 35   | Master Grid Phase Lost        |
| 36   | Master PV Voltage High        |
| 37   | Master Islanding Error        |
| 38   | Master HW Bus Voltage High    |
| 39   | Master HW PV Current High     |

| Code | Fault Information                              |  |  |
|------|--|--|--|
| 40   | Master Self -Test Failed                       |  |  |
| 41   | Master HW Inv Current High                     |  |  |
| 42   | Master AC SPD Error                            |  |  |
| 43   | Master DC SPD Error                            |  |  |
| 44   | Master Grid NE Voltage Error                   |  |  |
| 45   | Master Fan1 Error                              |  |  |
| 46   | Master Fan2 Error                              |  |  |
| 47   | Master Fan3 Error                              |  |  |
| 48   | Master Fan4 Error                              |  |  |
| 49   | Lost Communication between Master and<br>Meter |  |  |
| 50   | Lost Communication between M< ->S              |  |  |
| 51   | Lost Communication between inverter and SEC    |  |  |
| 52   | HMI EEPROM Error                               |  |  |
| 53   | HMI RTC Error                                  |  |  |
| 54   | BMS Device Error                               |  |  |
| 55   | BMS Lost.Conn                                  |  |  |
| 56   | CT Device Err                                  |  |  |
| 57   | AFCI Lost Err                                  |  |  |
| 58   | Lost Com. H<->S Err                            |  |  |
| 61   | Slave Phase1 Voltage High                      |  |  |
| 62   | Slave Phase1 Voltage Low                       |  |  |
| 63   | Slave Phase2 Voltage High                      |  |  |
| 64   | Slave Phase2 Voltage Low                       |  |  |
| 65   | Slave Phase3 Voltage High                      |  |  |
| 66   | Slave Phase3 Voltage Low                       |  |  |
| 67   | Slave Frequency High                           |  |  |
| 68   | Slave Frequency Low                            |  |  |
| 73   | Slave No Grid Error                            |  |  |
| 74   | PVInputModeFault                               |  |  |
| 75   | HWPVCurrHighFault                              |  |  |
| 76   | Slave PV Voltage High                          |  |  |
| 77   | Slave HW Bus Volt High                         |  |  |
| 81   | Lost Communication D< ->C                      |  |  |
| 83   | Master Arc Device Error                        |  |  |
| 84   | Master PV Mode Error                           |  |  |

Troubleshooting

Check the setting of country and check the frequency of the local grid. If

the above mentioned are in normal, please contact your distributor or call

Check the connection status between the AC side of the inverter and the

grid, if the above mentioned are in normal, please contact your distributor

Talbe 6.1 Error Code

| Code | Fault Information         |
|------|---------------------------|
| 85   | Authority expires         |
| 86   | DRM0 Error                |
| 87   | Master Arc Error          |
| 88   | Master SW PV Current High |

Please contact your supplier for troubleshooting and remedy

General troubleshooting methods for inverter are as follows:

| Fault Information            | Troubleshooting  |
|------------------------------|--|
| Relay Error                  | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| Storer Error                 | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| High Temperature Error       | Check whether the radiator is blocked, whether the inverter is in too high or too low temperature, if the above mentioned is in normal, please contact your distributor or call SAJ technical support.   |
| Master Lost<br>Communication | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| GFCI Devices Error           | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| DCI Devices Error            | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| Current Sensor Error         | If this error occurs frequently, please contact your distributor or call SAJ technical support.  |
| AC Voltage Error             | Check the volt. of the grid Check the connection between the inverter and the grid. Check the settings of the on-grid standards of the inverter. If the volt. of the grid is higher than the volt. regulated by local grid, please inquire the local grid workers whether they can adjust the volt. at the feed point or change the value of the regulated volt. If the volt. of the grid is in regulated range as allowed and LCD still in this error, please contact your distributor or call SAJ technical support. |

Check the insulation resistance of the positive side and negative side of the solar panel; check whether the inverter is in wet environment; check GFCI Error the grounding of the inverter. If the above mentioned are in normal, please contact your distributor or call SAJ technical support. If this error exists always, please contact your distributor or call SAJ DCI Error technical support. Check the insulation resistance of the positive side and negative side of the solar panel; check whether the inverter is in wet environment; check whether the grounding of the inverter is loose or not. If the above ISO Error mentioned are in normal, please contact your distributor or call SAJ technical support. Check the connection status between the inverter and the grid and test whether the volt. of the grid is stable or not, if the above mentioned are in Overcurrent normal, please contact your distributor or call SAJ technical support. Check the settings of the solar panel. SAJ designer can help you. If the above mentioned are in normal, please contact your distributor or call SAJ Over Bus Voltage technical support. If this error always exists, please contact your distributor or call SAJ PV Overcurrent technical support. Check the settings of the solar panel. SAJ designer can help you. If the above mentioned are in normal, please contact your distributor or call SAJ PV Voltage Fault technical support. Check the connection of communication cables between control board and display board. If the above mentioned are in normal, please contact Lost Communication your distributor or call SAJ technical support. Check if connection of the AC output grounding terminal is stable and Null line-to-earth reliable. If the content mentioned as above is normal, please contact your voltage fault

distributor or call SAJ technical support.

SAJ technical support.

or call SAJ technical support.

Fault Information

Frequency Error

Grid Lost Error

Talbe 6.2 Troubleshooting



# Recycling & Disposal





This device should not be disposed as residential waste. An Inverter that has reached the end of its life and is not required to be returned to your dealer, it must be disposed carefully by an approved collection and recycling facility in your area.